



Dart Aerospace Ltd.
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Canada

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D3065-3

Job Sheet 182282



Part No: D3065-3

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		9/7/18	0.00	0.00	Start Up Waterjet		JS 8/21/18
100	Waterjet	40 pcs		9/7/18	0.00	1.84	Waterjet1		SC 8/21/18
120	QC	40 pcs		9/7/18	0.00	0.00	QC8		AUG 27 2018 68
140	Brake NC	40 pcs		9/7/18	0.02	1.88	Brake NC 1		JS DAS 9-89
150	QC	40 pcs		9/7/18	0.00	0.00	QC5		38
160	HandFinish	40 pcs		9/7/18	0.00	0.82	HandFinish1		D.B 18/09/11
170	QC	40 pcs		9/7/18	0.00	0.00	QC7-1		38
180	Packaging	40 pcs		9/7/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	40 Ea		9/7/18	0.00	0.00	QC21		SEP 12 2018

Part Op 100 - 1-Cut as per Dwg Rev: _____

Descriptions: 140 - Bend as per Dwg D3065

180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	8.7120 sf (.2178 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	9	85	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	1.260inches $\pm$ 0.010	1.270 1.250	1,262	
2	Step Spacer	3.260inches $\pm$ 0.010	3.270 3.250	3,263	
3	Step Spacer	5.260inches $\pm$ 0.010	5.270 5.250	5,261	
4	Step Spacer	6.520inches $\pm$ 0.010	6.530 6.510	6,520	
5	Step Spacer	2.093inches $\pm$ 0.010	2.103	2,095	



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Container No: S105212



Part: D3065-3

Job No: 182282

Serial No/Batch: S105212

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 08/24/18

0-116
38
Dvg: 00
38
042
08

			2.083	
6	Step Spacer	3.936inches $\pm$ 0.010	3.946 3.926	3,940
7	Step Spacer	4.186inches $\pm$ 0.010	4.196 4.176	4,190
8	Step Spacer	0.129inches + 0.005 - 0.000	0.134 0.129	0,130
9	Step Spacer	1.250inches + 0.005 - 0.000	1.255 1.250	1,252
10	Step Spacer	1.204inches $\pm$ 0.005	1.209 1.199	1,206
11	Step Spacer	0.040inches $\pm$ 0.010	0.050 0.030	0,040

DAS
AUG 08 2018
9-89

Plex 8/24/18 8:05 AM Dart.lajeunesse.marie